Samson®

Samson® INTERNATIONAL

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Evolution and the Samson Logo
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STAR Rails
Patents: 8,276,304 and 7,793,452

Night Vision with Interchangeable Devices
(two prong)
Patents: 8,572,881 and 7,367,152

Flip-to-Side Mounts (All)
Patent: 7,737,152

Field Survivor
Patents: 7,637,049 and 8,479,404

Evolution Handguards (All)
Patent: 8,448,367

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samson-mfg.com

Samson®

Samson Manufacturing continues to grow. In 2017 we moved into our new, 55,000 square foot manufacturing facility in Keene, New Hampshire—this was our third expansion in five years. Our 11-acre campus provides enough room for the future growth of our manufacturing and finishing operations.

Our management team is comprised of firearm industry veterans who understand what the consumer needs. We have an infrastructure that will allow us to increase our employee base, and in turn increase our manufacturing capabilities. Additional machinery, the development of manufacturing cells, and the implementation of other manufacturing best-practices has enabled us to offer the customer a quality product at an affordable price. Our facility houses dedicated R&D and Quality Assurance labs. All of Samson's products are manufactured here in New Hampshire, using US sourced raw materials.

As shooters and Veterans, we at Samson are proud to offer the products our customers aspire to have on their firearms. With improved capabilities and processes, we continue to expand our product lines and deliver additional solutions for our civilian, law enforcement, and military customers.

Our sister company, SnF Finishing, shares our facility as well as our passion for excellence. Specializing in Mil-Standard Anodizing, they have added baked dry film lube, Cerakote, and Teflon finishes to their services. The SnF team takes pride in their rapid turnaround time.

It can never be said enough, but we are truly honored to have the customers and clients that we have purchasing Samson products. We thank each and every one of you for your patronage and for continuing to support the Samson brand. We wish you all the best and thank you!

Scott W. Samson
President
Samson Manufacturing

Samson® INTERNATIONAL

Samson International has been growing at an exponential rate since it's founding, and last year was no exception. We had a great year, expanding product distribution into many new territories and countries! In addition to retail markets, Samson International secured a number of foreign military and law enforcement contracts. Samson International will be in attendance at all the major US trade shows and exhibitions that Samson Manufacturing attends, in addition to several international shows. For our friends in Europe that are looking to establish an account with Samson International, please feel free to schedule a meeting with us or stop by our booth at IWA in Germany! I would like to take this opportunity to thank our loyal customer base as well. Anyone in the international export industry knows that it takes a great deal of work and a large support network to be successful. We are grateful to have such a dedicated group of staff and clients to share in our success.

M&P & Shield Accessories

See pages 23-24

SXS & Lightweight Handguards

See pages 5-6

Mounts

See pages 21-22

AK Compensator

See pages 15-16

New Products

Light Mount For Ruger PC Carbine

90 degree offset mount for the Ruger PC Carbine. Now it's easy to add a weapon mounted flashlight to your PC Carbine while still being able to use the sling swivel stud.

See page 21

Lightweight SXS 762 Handguard

For shooters looking for a fast-handling, easy to grasp rail, the Samson SXS-762 Series free-floating rail system is the perfect AR upgrade.

See pages 11-12

Quick Release Mount For DeltaPoint Pro

The Samson Quick Release Mount for Leupold® DeltaPoint Pro™ enables you to achieve a lower 1/3 co-witness with your back up iron sights

See page 21

5/8 x 24 Thread Adapter

Allows the operator to add standard thread 5/8x24 suppressors or muzzle devices to your 14-1 left hand threaded barrel

1/2 x 28 Thread Adapter

Allows the operator to add standard thread 1/2x28 suppressors or muzzle devices to your 14-1 left hand threaded barrel.

9mm Compensator

Pistol Caliber Carbines demand a compact Comp and Samson offers our own take on a single chamber break for your 9mm Carbine.

Lightweight Low Profile Gas Block

Available in .625" and .750" diameters

See page 20

The Roll Cage for iPhone 8, 8+X

Be a trend setter. The new Samson ROLL CAGE for iPhones is constructed of 6061 Aluminum and Stainless Steel. Stylish as well as protective. See our website for details.

Samson SXS Series

The all-new for 2019 Samson SXS and Lightweight Series free floating rail systems for both 5.56 and .7.62 calibers are the latest addition to the Samson line of AR-15 upgrades. Its sleek profile creates a comfortable feel to a wide range of shooters, regardless of your application.

The Samson SXS system creates a solid extension of the upper receiver with the benefits of rapid and easy installation thanks to the pre-installed, captured clamping system and Samson barrel nut.

Simply torque the barrel nut to 30-80 ft. lbs., slide the Samson SXS on and tighten the 2 vertical clamping screws for a solid and straight mount up.

Includes: QD Swivel, Allen Wrench and Barrel Nut Wrench.

Specs:
I.D.:- 1.3"
O.D.: - 1.55"
Material – 6061 Aluminum
MIL-STD Anodize

Weights:
SXS-ML-7 6.5 oz
SXS-ML-9 8.0 oz
SXS-ML-10 8.3 oz
SXS-ML-11 9.1 oz
SXS-ML-12 10.2 oz
SXS-ML-15 11.7 oz

The Samson SX Series is available in the following product families:

SXS-ML - M-LOK
SXS-KM - KeyMod
SXS-1913 - Full Picatinny

Part Number:
SXS-ML-7
SXS-ML-9
SXS-ML-10
SXS-ML-11
SXS-ML-12
SXS-ML-15

Evolution Handguards

The Samson Evolution series is more than a rifle accessory. It is a family of products. There are Evolution handguard sized and cut for a variety of weapons platforms and applications. The Evolution handguard is supported by a host of accessories. The flagship product of Samson Manufacturing is also now available in multiple formats. Standard and KeyMod are available, along with a variety of supporting accessories.

Military, Law Enforcement and competitive shooters trust their lives and matches to the AR-15 platform. This high speed, low drag customizable weapon system demands accessories that can keep up. No one offers these shooters more options and undisputed durability. Whether you are looking to adapt your weapon for the next mission or the next match, we have you covered.

Weights:

4" EX	7.0 oz.
7"	7.9 oz.
7.6"	8.2 oz.
7" EX	9.2 oz.
9"	9.3 oz.
9" EX	10.5 oz.
11"	10.5 oz.
12.37"	11.5 oz.
15"	13.4 oz.

O.D.: 1.8"
I.D.: 1.56"
Barrel Nut: MIL-STD barrel nut
Coating: Type III MIL-STD hard coat anodizing
Engraving: Precision laser engraving
Accessory Backer Bar: Stainless steel

Includes:
Standard: Thermal Bushings, (2) 2" Accessory Rails, (1) 4" Accessory Rail
KeyMod: Thermal Bushings

Standard Evolution Configuration

KeyMod Evolution Configuration

EX Evolution Configuration
For most piston gas blocks.
See website for details.

KeyMod Available — Evolution Handguard 7
Part Number: EVO-7

KeyMod Available — Evolution Handguard 7.6
Part Number: EVO-7-6

KeyMod Available — Evolution Handguard 9
Part Number: EVO-9

KeyMod Available — Evolution Handguard 10
Part Number: EVO-10

KeyMod Available — Evolution Handguard 11
Part Number: EVO-11

KeyMod Available — Evolution Handguard 12.37
Part Number: EVO-12-37

KeyMod Available — Evolution Handguard 15
Part Number: EVO-15

Evolution 4-EX
Part Number: EVO-4-EX

Evolution Handguard 7-EX
Part Number: EVO-7-EX

Evolution Handguard 9-EX
Part Number: EVO-9-EX

Evolution Handguard 12-EX
Part Number: EVO-12-37-EX

Evolution System

Now all of the Samson Evolution accessories are available in KeyMod format! Every Samson EVO handguard, maintains the signature "S" cuts at the 45 degree offset positions. This means that you can use all the standard accessories you bought on your new KeyMod handguard. The EVO handguard being backwards compatible and interchangeable, sets Samson apart from the competition.

All Evolution accessories are available in either standard or KeyMod mount interfaces.

Evolution Rail Kit Kits are available in 8", 6" , 4" and 2" rails. Standard or KeyMod.

Evolution Bipod Stud
Part Number: EVO-BIPOD-KIT
Part Number: KM-BIPOD-KIT

Evolution 4" Extension
4.4 oz.
Part Number:
EVO-4-EXTENSION

Evolution Vertical Forend Grips
Short VG-02S Part Number: KM-VG-02S
Long VG-02 Part Number: KM-VG-02

Evo Shield Rail Covers
Part Number: EVO-SHIELD-MOD-02

Evolution Hand Stop
Part Number: EVO-STOP
Part Number: KM-STOP
Part Number: MLOK 04-01029-12

Evolution HK Style Sling Point
Part Number: EVO-HK-KIT
Part Number: KM-HK-KIT

308 Handguards

The world of .308 caliber AR's can be confusing and dynamic. Unlike the AR-15, .308 rifles come in a variety of patterns. Our DPMS-Evolution Handguard system is designed for the "DPMS Low Profile Receiver" height. This pattern can be found on the DPMS LR-308 rifles as well as the Smith & Wesson M&P10. It mounts to the rifle with the supplied barrel nut (modified DPMS) without the need for thermal bushings. We now also have offerings specifically for the DPMS GII rifle! See our videos for more details.

We have offerings for both the LR308 Low profile receivers and LR-G2 Receivers:

LR308
- No thermal bushings required for installation
- Modified DPMS barrel nut included
- Dual anti-rotation tabs (may require light filing)
- Relieved for most piston systems
- Includes rail kits
- Standard and KeyMod available

LR-G2
- AP4 barrel nut not included
- Custom thermal bushings included
- Dual anti-rotation tabs
- Relieved for most piston systems
- Includes rail kits
- Standard and KeyMod available

SXS & SWS LW for AR-10 pattern rifles
For shooters looking for a fast-handling, easy to grasp rail for their .308, the Samson SXS-762 Series free-floating handguard system is the perfect AR upgrade. Available for both Low pattern height receivers and high pattern height receivers. (check our website for details)

We now have Armalite height Evolution Handguards and STAR quad rails available for AR-10 pattern rifles!

AR10 Evolution Handguards
- Armalite barrel nut not included
- New and improved Evolution clamp design
- Dual anti-rotation tabs (may require light filing)
- Relieved for most piston systems
- Standard cut only

STAR 10 Rails
- Armalite barrel nut not included
- Free float quad rail
- 2 Piece detachable bottom rail
- Secure clamp design with anti-rotation tabs (may require filing)

Lengths: 7.25 to 15"

Evo Weights:

7.25"	8.1 oz.
9.25"	9.3 oz.
12.5"	11.5 oz.
15"	13.4 oz.

I.D.: 1.560"

If you have any questions about your .308 caliber AR or its upper receiver geometry contact the manufacturer to make sure you are ordering the correct rail.

Lengths: 7.25 to 15"

STAR Weights:

7.25"	8.1 oz.
9.25"	9.3 oz.
12.5"	11.5 oz.
15"	13.4 oz.

I.D.: 1.560"

Evolution 308 7.2"
Part Number: EVO-DPMS-7-2

DPMS Evolution 308 12.5"
Part Number: EVO-G2-12-37

Evolution AR-10 12.5"
Part Number: EVO-AR10-12-5

STAR 10 7.2" Rail
Part Number: STAR-10-7-2

STAR 10 13.2" Rail
Part Number: STAR-10-13-2

Evolution 308 9.25"
Part Number: EVO-DPMS-9-25

DPMS Evolution 308 15"
Part Number: EVO-DPMS-15
Part Number: EVO-G2-15

Evolution AR-10 15"
Part Number: EVO-AR10-15

STAR 10 9.2" Rail
Part Number: STAR-10-9-2

DPMS Barrel Nut
DPMS-BN
Not included
with STAR rails.

STAR Rails

Offset accessory rails may be mounted at 45 degree angles. All Samson STAR rails free float the barrel, with the exception of the DI model, which is a direct drop in with absolutely no modification to the carbine required. All rails are hardcoat anodized with white laser engraved "T" marks. Each Samson STAR rail comes with standard QD sling attachment points on the left and right sides as well as on the bottom.

Samson STAR rails are the perfect balance of weight and strength. Manufactured from 6061 T6 Aluminum the STAR rails are compatible with most piston systems. All STAR handguards allow for the mounting of M203 systems. Each rail mounts via the standard AR15 barrel nut and forms a continuous top rail. Awinged clamping device prevents barrel nut rotation. Rails at twelve, three, six and nine o'clock are guaranteed MIL-STD.

Samson STAR rails are compatible with the following piston systems: Adams Arms, Addax Tactical, LWRC, Aries, S&W, Sabre Defense, CMMG. Our EX rails may fit others, but we have not been able to personally test them.

Material: 6061 T6 Aluminum
O.D.: 2.18"
I.D.: 1.34"
Barrel Nut: Milspec barrel nut
Coating: Type III MIL-STD hardcoat anodizing
Engraving: Precision laser engraving
Included: Allen wrenches, directions

No Gunsmithing Required

STAR Rail Specifications

Weights & Lengths:

C	10.5 oz.	7"
CX	13.2 oz.	7" + 3"
CX EBR	13.2 oz.	7"/10"
C EX AA	13.6	10"
CXR	16.0 oz.	12"
M	13.5 oz.	9"
MX	15.3 oz.	10"
M EX	16.3 oz.	9"/12"
M EX EBR	18.0 oz.	12.37"
M EX AA	16.0 oz.	11"
R	18.3 oz.	12"
DI	9.1 oz.	7"
DI4	5.0 oz.	4"

Std C Configuration

STAR 4 Rail
Part Number: STAR-4

STAR 4 DI Rail
Part Number: STAR-DI-4

CX Configuration

STAR DI 7 Rail
Part Number: STAR-DI-7

STAR 9 Rail
Part Number: STAR-9

MX Configuration

STAR 10 Rail
Part Number: STAR-10

CX EBR Configuration

STAR 12 37 Rail
Part Number: STAR-12-37

STAR 7 EX Rail
Part Number: STAR-7-EX

CXR Configuration

STAR 9 EX Rail
Part Number: STAR-9-EX

STAR 7 EXO Rail
Part Number: STAR-7-EXO

C EX P Configuration

STAR 7 EX EBR Rail
Part Number: STAR-7-EX-EBR

DI 4 Configuration

STAR 9 EX EBR Rail
Part Number: STAR-9-EX-EBR

AK & Variants

AK shooters expect their weapon systems to perform in the most extreme conditions. At Samson, we expect the same from our products. Our AK & Krink rails fit most AK-47s. A two piece design clamps to the barrel trunion area. They feature a low profile upper rail with clearance slot for use with iron sights. Four 1913 mil spec rails for mounting all popular lights and accessories. Lower rail cut out for underfolder stock. Side clearance for side folding stock.

The Field Survivor® for the AK-47.
Imagine having every tool you need to get your AK back into service, right from your pistol grip. The Samson Field Survivor® is a multi-tool system that has a patent-pending mechanism which secures inside the pistol grip. This is our newest model. The AK Field Survivor® is designed to fit the Hogue AK grip only. NOT a tool you can do without.

The Field Survivor® is also available as a kit that includes the Hogue AK grip.

Part Number: FS-003
Part Number: FS-003-PKG

The AK Mag Pack
Part Number: AK-MMH

The K Rail Model 3 (Bulgarian Krinkov)
Part Number: K-RAIL-MODEL-3

The K Rail Model 2 - (Krinkov)
Part Number: K-RAIL-MODEL-2

The K Rail Model 1
Part Number: K-RAIL-MODEL-1
The K Rail Model 1-C (Century Models)
Part Number: K-RAIL-MODEL-1-C
Model 1S (Fits Saiga)
Part Number: K-RAIL=MODEL-1-S

The AK Cheekpiece (Ambi)
Part Number: AK-U-ADJ-CR

The RSR Optics Mount
Part Number: AK-RSR1

Samson's AK "Lomat" 9mm Compensator
Pistol Caliber Carbines demand a compact "Lomat" or "Break" and Samson offers our own take on a single chamber break. This version was specifically designed for the 9mm versions of the AK.
Part Number: 04-06038-13

Equipment used by AK manufacturers varies greatly and often without notice. If you have any questions about fitment please contact techsupport@samson-mfg.com prior to purchasing.

HK & Sig

Samson is committed to making sure every shooter is taken care of. Some manufacturers ignore smaller markets like the 556R or the famous HK-MP5, but not Samson. If you belong to the SIG or HK community you already demand the best. Dont settle for anything less than Samson quality.

Samson STAR MP5 rails fit the HK MP5 and variants. Two piece design clamps to barrel trunion area and mounts to the front handguard mounting point. Up to three rails may be added and accessory rails may be mounted at 45 degrees. No permanent modifications to the weapon are required. Three 1913 MIL-STD rails. Clearanced for charging handle.

STAR-556 for 3 hole receivers
Part Number: STAR-SIG-556-3H

Built for the Sig 522 rifle
Part Number: STAR-SIG-522

NEW! MPX Handguard
The Samson narrow profile, M-LOK handguard for Sig Sauer MPX pistols and carbines is the answer for those wishing to replace their large factory Keymod handguard. Constructed of 6061 aluminum with mil-std anodizing, the Samson MPX handguard features a continuous top rail and ample M-LOK slots to put your accessories where you need them. Available for the 8-inch MPX pistol or SBR or the full-sized carbine, the Samson MPX handguard mounts securely to the receivers and provides a solid foundation for your gear.
Part Number: 01-04031-01
SAMSON MPX 8.00 HANDGUARD

These sights will properly zero on the Sig 556R platform (7.62x39)
Part Number: QF-FFS-SIG $95.00
Front and rear set
Part Number: QF-SIG-HK-A2-PKG
Part Number: QF-SIG-A2-A2-PKG

The STAR MP5K.
Low Profile Fits MP5K
Part Number: STAR MP5K-LP

The STAR MP5K. Fits MP5K
Part Number: STAR MP5K

The STAR MP5-LP.
Low profile MP5 rail.
Part Number: STAR-MP5-LP

The STAR MP5. Fits Std. MP5
Part Number: STAR-MP5

RTR Handguard

RTR-15
The RTR-15 is a direct replacement for the Gen. 2 Ruger RPR handguard. The RTR-15 has an integrated full length top rail and attaches directly to new rock-solid mounting system of the Gen 2 handguard. Any standard KeyMod accessory will attach to the 3, 6 and 9 o'clock positions and Samson Evolution accessories will mount at the 45s.

RTR-15 Part Number: 01-05002-01
RTR-18 Part Number: 01-05004-01

RTR-15 Retro Kit
The RTR-15 Retro kit is a direct replacement for the Gen. 1 Ruger RPR handguard. This kit comes complete with a new barrel nut, mounting bushing and screws. The RTR-15 has an integrated full length top rail and uses the new rock-solid mounting system of the Gen 2 handguard. Any standard KeyMod accessory will attach to the 3, 6 and 9 o'clock positions and Samson Evolution accessories will mount at the 45s.

RTR-15 Retro Kit Part Number: 01-05001-01
RTR-18 Retro Kit Part Number: 01-05003-01

Accessories

Samson Manufacturing offers a full range of firearm accessories. As always, you can find the same great picatinny rail covers that you have come to expect from Samson. If you are looking to take your weapon to the next level without breaking your bank, then check-out our latest offerings at www.samson-mfg.com.

Rail Covers
fit tight for a no slip feel. Textured for a positive grip.
5, 10, & 15 slot panels allow for customization and ease of use around your rail accessories. Black, coyote brown and foliage green. With Samson logo.
5 slot - Part Number: RC-5
10 slot - Part Number: RC-10
15 slot - Part Number: RC-15
Ladder Part Number: LRCB

F.R.B. Rails
Forward Rail Bracket Threads into M4 and M16 handguards. Perfect for mounting accessories. Available in 4" and 4.5"
Part Number: FRB-4
Part Number: FRB 4-5
NSN-1005-01-563-0151

MLOK 6" Accessory Rail
Part Number: 04-01025-01

45 Degree Offset Rail, 1.5" & 2.2"
3 slot 1913 mounting rail for accessories.
Will fit any Samson STAR or DI rail.
Part Number: OFS1-5
Part Number: OFS2-2

Sight Adjustment Tool
Part Number: SSAT

MLOK 2" Accessory Rail
Part Number: 04-01025-01

NEW! Lightweight Low Profile Gas Block -
Available in .625" and .750" diameters.
Part Number: 04-06022-01 (.750")
Part Number: 04-06025-13 (.625")

Multi-Mag Holder
The way mags were meant to be clamped. Securely clamped, mags will not slip or move.
Part Number: MMH

Enhanced Low Profile Gas Block - Stainless or Black Stainless Steel, Extended front to cover standard FSB scar. Available in .750 or .625" diameter.
Part Number: LP-GB-750
Part Number: LP-GB-750-X
Part Number: LP-GB-625
Part Number: LP-GB-625-X

QR Mounts

Quick Release vs. Screw On
All of our quick release accessories are also still available in the affordable screw on format!

Samson offers a complete line of quick release mounts for nearly any optic or magnifier on the market. The QR mounts feature our patented quick release system with guaranteed repeat zero and one-hand operation. The system is completely adjustable to ensure a secure fit on all Picatinny rails. Our flip-to-side line of products feature our patented FTS system, which allows the operator to remove a magnifier or NVD from the sighting plane when not needed.

NEW! Bolt On Mount
For Trijicon MRO
Part Number: BOLT-MRO

NEW! MLOK 90
GoPro Mount Kit
Part Number: ML-GP-90

NEW! MLOK Direct
GoPro Mount Kit
Part Number: ML-GP-DIR

NEW! Quick Release
Mount For DeltaPoint
Part Number: Pro QR-MR3

NEW! Ruger PC Carbine
Light Mount
Part Number:
LE-PCC-LIGHT-MOUNT

QR Comp HK Offset
Part Number:
QR-Comp-HK-OFF

QR Comp Series Base
Part Number: QR-Comp-M4

QR T1 Base (Iron Sights Centered)
Part Number: QR-T1-1-40

QR ACOG Base
Part Number: QR-ACOG

QR 30mm FTS Ring
Part Number: QR-30mm

QR Browe Mount
Part Number: QR-Browe

QR T1 Base (Iron Sights Low)
Part Number: QR-T1-1-53

QR Trijicon MRO Base
Part Number: QR-MRO-1-53

QR FTS For PVS14
Part Number: QR-PVS14

Samson 3.5X Magnifier With
Mount
Part Number: QR-3XM-SMAG

QR T1 Base NV Height
Part Number: QR-T1-1.72

QR Pro Aimpoint T1 Base
Part Number: Pro-QR-T1-M4

QR Base w Flip To Side
Part Number: QR-3XM

QR FTS For MVM14 MVM14
Part Number: QR-MVM14

QR Comp M4 Offset
Part Number:
QR-Comp-M4-OFF

DMR Line of Quick Release Scope Mounts
Nine different Varieties
DMR 30mm Scope Mount 0 Inch Mark Offset
Part Number: DMR30-0
DMR 30mm Scope Mount - 2" Offset
Part Number: DMR30-2
DMR30mm Scope Mount - 3" Offset
Part Number: DMR30-3
DMR 34mm Scope Mount 0 Inch Mark Offset
Part Number: DMR34-0
DMR 34mm Scope Mount - 2" Offset
Part Number: DMR34-2
DMR34mm Scope Mount - 3" Offset
Part Number: DMR34-3
DMR 1" Scope Mount 0 Inch Mark Offset
Part Number: DMR1-0
DMR 1" Scope Mount - 2" Offset
Part Number: DMR1-2
DMR 1" Scope Mount - 3" Offset
Part Number: DMR1-3

DMR-34 2" Offset

QR Comp B3 Offset
Part Number:
QR-Comp-B3-OFF

EoTech Adapter
Ring For PVS14
Part Number:
PVS14-EO

N/SEAS Night Vision
Quick Flip Mounts
Part Number:
SC-NSEAS

Aimpoint Adapter For PVS14
Part Number: PVS14-AIM

Quick Flip Mounting Plates
Part Number: QFMP
Part Number: QFMP-L
Part Number: QFMP-EX

30mm Mount Adapter
Part Number:
30MM-COMP-ADAPTER

Micro Reflex Mount
Part Number:
QR-MR1 & QR-MR2

30mm Red Dot Mount
Part Number:
QR-REDDOT

7mm Adapter Plate
Part Number:
7mmPLATE

QRM Accessory Mount
Part Number: QRM

QR T1 Base NV Height
Part Number: QR-T1-1.72

QR T1 Base
(Iron Sights Low)
Part Number: QR-T1-1-53

QR T1 Base
(Iron Sights Centered)
Part Number: QR-T1-1-40

QR Pro Aimpoint T1 Base
Part Number: Pro-QR-T1-M4

M&P & Sheild

Shield +1 Magazine Extension

- Designed to drop free without catching on the shooter's hand
- L and R scallops aid in extracting magazine to clear Type III malfunctions
- Leading edge is contoured to facilitate one-handed reloads and act as finger groove to enhance control
- Replacement base plate retainer engineered to ensure positive feeding using the factory magazine spring (Use of factory retainer in magazine extensions can lead to reliability issues)
- Machined from aircraft-grade 7075 billet with MIL-STD hard coat anodize for durability
- Edges beveled and rounded for snag-free concealment and ease of handling.
- Provides +1 capacity on both 7-round and 8-round magazines
- Available in 7 colors

Part Number: 04-06032

Magwell

- Samson's Mini-Magwell is the only no-gunsmithing magwell available for the S&W M&P Shield (patent pending)
- Works with factory 8 round magazines or with Samson extended +1 magazine extensions
- Eliminates magazine hang-up when conducting rapid reloads
- Extended finger groove increases control and aids in rapid shot recovery
- Beveled magwell cuts reload times
- No modifications to your pistol are required, can be returned to stock configuration with the turn of a screw
- Machined from aircraft-grade 7075 billet with mil-std hard coat anodize for durability
- Available in 7 colors

Part Number: 0406001

Shield Pocket Comp

- Reduces felt recoil and muzzle rise, allowing faster recovery between shots
- Ideal for iron-sight or red-dot equipped pistols
- Designed to blend with S&W M&P Shield slide
- Threads on to any 1/2x28 threaded 9mm barrel (not included)
- Unique muzzle adapter protects muzzle threads unlike conventional comp designs
- Functions with factory recoil spring using a wide range of bullet weights and velocities (124gr or heavier, may work with 115gr depending on manufacturer and/or temperature)
- Machined from aircraft-grade 7075 billet with MIL-STD hard coat anodize for durability
- Easily removed for cleaning and maintenance, comes with (3) single-use crush washers
- Simple, no-gunsmithing installation/removal
- Available in Black and Natural

Part Number: 0406031

QuickFlip Sights

The QuickFlip dual aperture rear sight is now available in a manually deployed model as well as a push button spring loaded style, which locks in the folded as well as the deployed position. The springs are durable and concealed to prevent fouling. Made from 6061 T6 Aluminum. As with all QuickFlip sights, they are MIL-STD hardcoat anodized.

Fixed Front HK
Part Number: FXF-HK

Fixed Rear A2
Part Number: FXR-A2

Fixed Rear SP
Part Number: FXR-SP

Manual Folding Front HK
Part Number: FFS

QuickFlip Front HK
Part Number: QF-FFS

QuickFlip Front A2
Part Number: QF-FFS-A2

Gas Block Extended HK
Part Number:
QF-FFS-EXT

Gas Block Extended A2
Part Number:
QF-FFS-EXT-A2

QF Front Sig HK
Part Number:
QF-FFS-SIG

QF Front Sig A2
Part Number:
QF-FFS-SIG-A2

Manual Folding Rear A2
Part Number: FRS-A2

Manual Folding Rear SP
Part Number: FRS-SP

QuickFlip Rear Std A2
Part Number: QF-FRS-A2

QuickFlip Rear SP
Part Number:
QF-FRS-SP

M-LOK Compatible
Manual Folding
Sight System
Part Number:
02-00053-01

M-LOK Compatible
Manual Folding
Sight System
Part Number:
02-00053-01

Man HK Front & A2 Rear Set
Part Number: FFS-FRS-PKG
Man HK Front & SP Rear Set
Part Number: FFS-FRS-SP-PKG

Fixed HK Front & A2 Rear Set
Part Number: FXF-FXR-PKG
Fixed HK Front & SP Rear Set
Part Number: FXF-FXR-SP-PKG

QF HK Front HK & A2 Rear Set
Part Number: FFS-FRS-PKG
QF HK Front & SP Rear Set
Part Number: FFS-FRS-SP-PKG

QF A2 Front HK & A2 Rear Set
Part Number: QF-A2-A2-PKG
QF A2 Front & SP Rear Set
Part Number: QF-A2-SP-PKG

Gas Block QF HK Front & A2 Rear Set
Part Number: QF-EXT-HK-A2-PKG
Gas Block QF HK Front & SP Rear Set
Part Number: QF-EXT-HK-SP-PKG

Gas Block QF A2 Front & A2 Rear Set
Part Number: QF-EXT-A2-A2-PKG
Gas Block QF A2 Front & SP Rear Set
Part Number: QF-EXT-A2-SP-PKG

Sig QF HK Front & A2 Rear Set
Part Number: QF-SIG-HK-A2-PKG
Sig QF HK Front & SP Rear Set
Part Number: QF-SIG-HK-SP-PKG

Sig QF A2 Front & A2 Rear Set
Part Number: QF-SIG-A2-A2-PKG
Sig QF A2 Front & SP Rear Set
Part Number: QF-SIG-A2-SP-PKG

Fiber Optic Sight Post
.050" Part Number: FOS-050-UMB
.060" Part Number: FOS-060-MA4
.070" Part Number: FOS-070-MS1

Our new sight clamp design incorporates a stainless steel captured rail lock that stays locked, until you unlock it.

Field Survivor

FS-001 Fits A2 and Hogue grips

FS-001 Hogue/A2, Part Number: FS-002
Magpul, Part Number: FS-003-AK
Spare Parts - Expendable parts such as bore cables, bore brushes, extra cotter pins and extractor pins are available on our website. *Compatible with nut style piston adjustmentonly.*

FS-002 Fits original MOE grip.

FS-003 For the AK

Imagine having every tool you need to get your AR back into service, right from your pistol grip. The Samson Field Survivor is a multi-tool system that has a patent-pending mechanism which secures inside the pistol grip. The Samson Field Survivor contains: a broken shell extractor, wire brush for bore cleaning, an ampule of oil for one field lube, a cable to pull the brush through the bore, a carbon scraping tool, a feed lip gauge, a front sight adjustment tool, a flat screwdriver, a feed lip adjustment tool, a gas key cleaning tool, a cotter pin hook, and a strike plate. The Survivor also comes with a spare extractor pin and two firing pin retaining clips. The Field Survivor tool is the one tool necessary for every AR to keep you safe in combat,or in play on the range. Just insert the Survivor into place and twist the base to lock it in place. The Field Survivor fits all A2 pistol grips and Hogue AR-15 Rev 2 grips, Magpul MIAD and MOE grips and now the Hogue AK grip - only. Weight 3.5 oz.

The Samson GripBlade Raptor Claw

420 stainless steel blade made by Lamson and Goodnow.
Sturdy Field Survivor mounting
in all A2 grips and Hogue AR-15 grips.
2 Spare Firing pin retaining pins,
1/2" hex wrench and bottle/can opener.
Part Number: GRIPBLADE

The SPDTool Model S can be used to perform many of the operations required to disassemble the frame of the P220, P225, P226, P228, P229, P239*, and P245 DA and SA pistols.
Removal of slotted grip screws. (bit is replaceable with any standard 1/4" hex-drive bit)
Magazine catch and support plate removal and installation.
Mainspring removal (old style and 2-piece assemblies)
Magazine disassembly (10 round and 15 round)
Removal and installation alignment of pivot pins.
Removal and installation of springs.
Part Number: SPDTOOL

SPDTool For Revolvers

Weighs in at just 2 oz. 3" overall length
2 appropriately sized screwdrivers
Compatible with model: K, L, and N revolvers
Function: Rebound spring removal. Extraction rod removal
(1) Screwdriver for side-plate removal
(1) Screwdriver for the hammer spring, adjustable sight, and the cylinder latch
Part Number: SPDTOOL-2

Team Samson

Bryan Ray, Pro Shooter
Hometown: Elizabethtown, KY

Introduced to practical shooting around 2001. Loves the personal challenge the sport offers, the great people drawn into it as competitors, and the cool equipment we get to play with in the game. Enjoys giving back to the sport by volunteering as a Range Officer at local and major matches and assuming the duties of Match Director for local 3 gun at Rockcastle Shooting Center.

Handgun: Mod 1 Glock 34
Rifle: DoubleStar 3GR
Shotgun: Benelli M1
Optic: Bushnell Tactical 1-6.5, Aimpoint H1

Brian Vaught, Pro Shooter
Hometown: From: Elizabethtown, KY

Started shooting USPSA in early 90s at his first 3 gun match at Blue Ridge. Since then he has shot at major events all across the country. RO'd numerous professional matches and started a local shooting club at Rockcastle Shooting Center.

Handgun: MOD 1 Glock 34
Rifle: Custom Doublestar 20" A4, 3GR
Shotgun: Beretta 1301
Optic: Irons,Trijicon, Meopta

Samson believes in the team concept. When you attend a major match with Samson Manufacturing you'll notice we do a few things differently. Our shooters squad together, eat together, plan stages together and share a bond that obviously transcends the competition world. We are all friends and it shows. Why is this important? We make decision as a unit. Because we all shoot the same rifles, the same ammo, and wear the same jersies, we are able to represent our company and our sponsors in a far more meaningful way. We have built a reputation of professionalism and love of the sport that no other team has been able to replicate. Every sponsor that is on our jersey has made our participation possible in a big way. We don't trade product for logo placement. We partner with people that are committed to our success and industry wide leadership. Our sincereest gratitude goes out to those companies for making everything possible!

Team Samson at the Rockcastle Pro-Am with owners Scott & Cathy Samson.

-Best squad ever!

The Yackley 5
Mark, Becky, Tim, Sean and Andrew Yackley. The Yackleys are a family of accomplished 3 gun shooters and our friends. We're proud to sponsor them!