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DPMS G2 SXT SERIES HANDGUARD ASSEMBLY INSTRUCTIONS



Includes:

- DPMS G2 SXT Series Handguard
- DPMS SXT Proprietary Barrel Nut
- 9/64" Hex Wrench
- 5/64" Hex Wrench
- Pre-installed bias block

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DPMS G2 SXT SERIES HANDGUARD
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Always make sure your rifle is unloaded and clear before beginning assembly and installation of the DPMS G2 SXT Series Handguard.

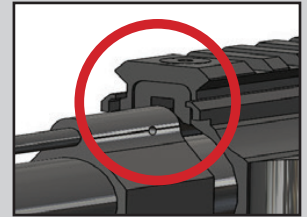
- 1. Remove** existing handguard, gas tube and gas block if present.
- 2. Torque** Samson Barrel Nut to receiver with MIL-SPEC AR-15 barrel nut wrench (not included).
- 3. Reinstall** gas block and gas tube per manufacturer's instructions.
- 4. Mount** DPMS G2 SXT Handguard by sliding it over barrel, gas block, and gas tube assembly onto the barrel nut until handguard bottoms out on receiver face.
See installation WARNINGS before proceeding to Step 5.
- 5. Tighten** the three #8-32 clamp screws on the handguard using provided 9/64" Hex Wrench until clamp contacts barrel nut. Tighten the bottom clamp screw with 5/64" Hex Wrench until tight.

Return to the front and rear screws and finish tightening.

WARNINGS

Handguard Fitment

If handguard does not fit over gas block, remove bias block from handguard by removing the #8-32 3/8" flat head socket cap screw from the top of the handguard at the rear most Picatinny lug.



Once the bias block is removed, the handguard will slide over the gas block and the bias block can be reinstalled before moving to step 5.

Anti-rotation Tabs

If the anti-rotation tabs prevent the handguard from fitting around the upper receiver, a minimal amount of filing on the inside of the anti-rotation tabs may be required.

